

NEF

N67 MNT M28

FOR MARINE APPLICATIONS
6 CYLINDERS IN LINE - DIESEL CYCLE
206 kW (280 CV) @ 2800 rpm (A1)
184 kW (250 CV) @ 2800 rpm (B)
147 kW (200 CV) @ 2800 rpm (C)
132 kW (180 CV) @ 2500 rpm (D)



T E C H N O L O G I C A L E X C E L L E N C E

**IVECO
MOTORS**

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Thermodynamic cycle		Diesel 4 stroke - D.I.
Air intake		TAA
Arrangement		6L
Bore x Stroke	mm	104 X 132
Total displacement	l	6.7
Valves per cylinder		2
Cooling		liquid
Direction of rotation (viewed facing flywheel)		CCW
Compression ratio		17.5 : 1
Rotation mass moment of inertia (without flywheel)	kgm ²	0.32
Standard flywheel inertia	kgm ²	0.71

Air induction

Max suggested intake restriction with clean air filter	kPa(bar)	3.5 (0.035)
Max allowable restriction with dirty air filter	kPa(bar)	6.5 (0.065)
Air requirement for combustion at 100% load/rated speed (comb. + ventilation)	kg/h (m ³ /h)	5200 (4500)
Turbocharging pressure at full load/rated speed	kPa(bar)	150 (1.5)
Turbocharging air max temperature (engine inlet)	°C	40

Exhaust system

Max allowable backpressure	kPa(bar)	10 (0.1)
Max exhaust temperature at maximum power	°C	580
Exhaust flow at max output	kg/h	1130

Lubrication system

Minimum oil pressure at idle (at 100°C)	kPa(bar)	70 (0.7)
Max oil temperature at full load/rated speed	°C	120
Engine angularity limits continuous operation: max front up and front down	0/360	16
max left hand and right hand	0/360	22 30'
Total system capacity including pipes, filters etc.	liters	16.5

Sea water cooling system (open circuit)

Max intake restriction	kPa(bar)	20 (0.2)
Sea water pump flow	m ³ /h	12
Heat rejected (total) at max power	kJ/s(kcal/h)	163.3 (140,000)
Sacrificial zinc anodes	n°	2

Cooling system (closed circuit)

Coolant capacity (engine only)	liters	24.5
Water pump flow at rated speed	m ³ /h	15
Thermostat (modulating range)	°C	72 ÷ 82
Cooling liquid max temperature	°C	103
Min/max inner pressure in the cooling circuit (for keel cooling)	kPa(bar)	10/100 (0.1/1)
External cooling system max pressure drop (for keel cooling)	kPa(bar)	35 (0.35)

Fuel system

Injection system		mechanical pump
Gas oil max intake restriction	kPa(bar)	15 (0.15)
Gas oil max intake temperature	°C	40
Max fuel backpressure to tank	kPa(bar)	30 (0.3)

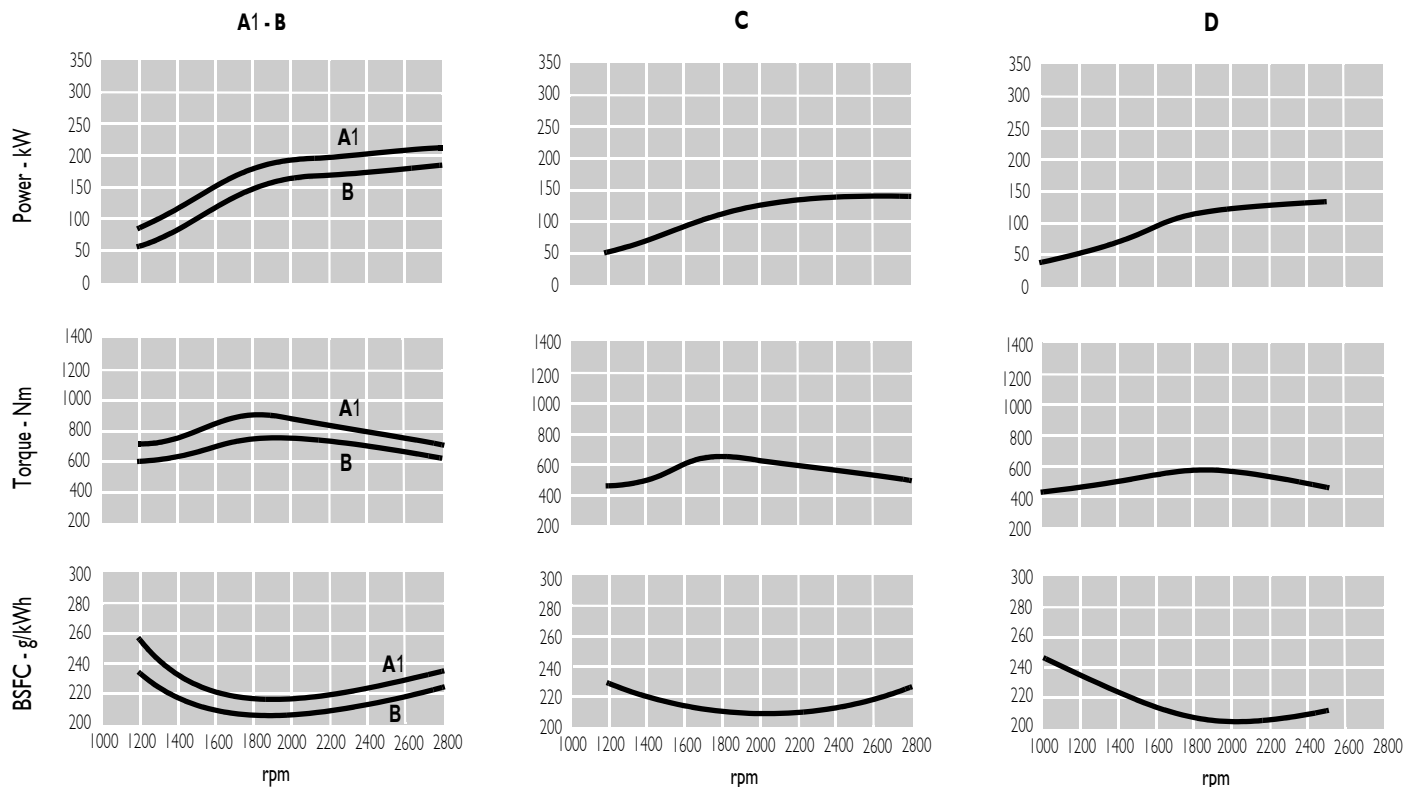
Electrical system

Voltage	V	12
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Rating type		A1	B	C	D
Maximum power *	kW(CV)	206 (280)	184 (250)	147 (200)	132 (180)
At speed	rpm	2800	2800	2800	2500
Maximum no load governed speed at max rating	rpm		3150		
Minimum idling speed	rpm		650		
Mean piston speed at rated speed	m/s	12.3	12.3	12.3	11.0
BMEP at max torque	kg/cm ²	18.2	15.2	11.2	11.3
Available certifications		RINA	CCNR	95/24 CE	
Specific fuel consumption at full load (best value)	g/kWh @ rpm		214 @ 2000		
Oil consumption at max rating	(% of fuel consumption)		≤ 0.2		
Minimum starting temperature without auxiliaries	°C		- 15		
Oil and oil filter maintenance interval for replacement	hours		600		
Dry weight (without marine gear)	kg		605		

* **Net Power** at flywheel according to ISO 3046/1, after 50 hours running, fuel Diesel EN 590. Power tolerance 5%
Test conditions : ISO 3046/1, 25 °C air temperature, 100 kPa atmospheric pressure, 30 % relative humidity.

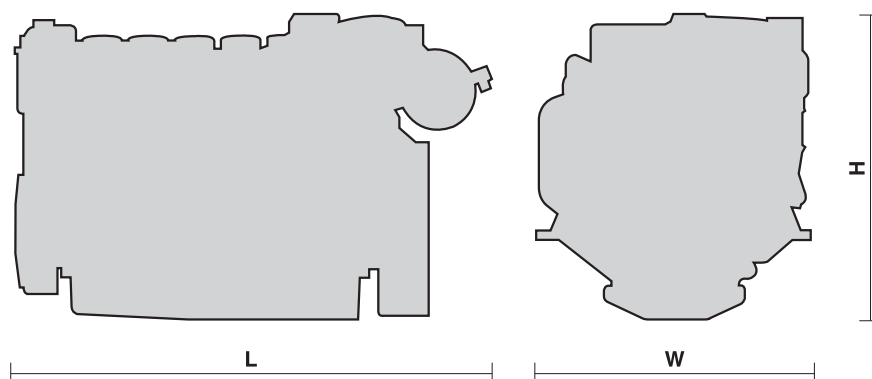


A1 = High performance crafts.
B = Light duty.
 Full throttle operation restricted within 10% of total use period.
 Cruising speed at engine rpm < 90% of rated speed setting - Maximum usage :
 - 300 hours per year (A1 service)
 - 1500 hours per year (B service).

C = Medium duty.
 Full throttle operation < 25% of use period.
 Cruising speed at engine rpm < 90% of rated speed setting - Maximum usage 3000 hours per year.

D = Heavy duty.
 Maximum rating utilisation up to 100% of use period, for unlimited hours per year.

L = 1236 mm
 W = 780 mm
 H = 793 mm



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Standard configuration

Flywheel housing	SAE	3
Flywheel size	inch	11.5
Air filter		rear side
Turbocharger		cooled
Heat exchanger		tube type
Exhaust cooled elbow		-
Water charge tank		included
Fuel filter	n°	1 - left side
Fuel prefilter		included (loose)
Fuel pump		included
Oil filter	n°	1 - right side
Oil sump		aluminium
Oil vapours blow-by circuit		rear
Oil heat exchanger		built in the crankcase
Oil filler		on timing cover frontward
Starting motor		12 V - 3 kW
Alternator		12 V - 90 A
Engine stop device		electrical excitation
Wiring harness		engine wiring
Painting	colour	white "ICE"

Not included in the standard configuration

Battery - minimum capacity recommended		120 Ah
Battery - minimum cold cranking capacity recommended		900 A

IVECO MOTORS OFFERS THE WIDEST AVAILABILITY OF ENGINE BUILD OPTIONS TO CUSTOMER SPECIFIC REQUIREMENTS WITHIN THE ENGINE SUPPLY. TO FIND OUT MORE ABOUT THE CONFIGURATIONS AND ACCESSORIES WHICH ARE AVAILABLE, CONTACT THE IVECO MOTORS SALES NETWORK.

HEAD OFFICE AND BRANCHES

<p>IVECO S.p.A. Iveco Motors Lungo Stura Lazio, 49 - 10156 Torino Tel. +39 (011) 0076245 - Fax +39 (011) 0076275 www.ivecomotors.com</p>	<p>Italy</p>	<p>IVECO S.p.A. Iveco Motors Viale dell'Industria, 15/17 - 20010 Pregnana Milanese - Milano Tel. +39 (02) 935101 - Fax +39 (02) 93590029</p>	<p>Italy</p>
<p>IVECO FRANCE S.A. Iveco Motors 50 Rue Ampère - B.P. 103 - 69685 Chassieu Cedex Tel. +33 (04) 72472222 - Fax +33 (04) 78905990</p>	<p>France</p>	<p>IVECO N.V. Iveco Motors - Liaison office-India 52 Okhla - Industrial Estate Phase III 110020 New Delhi Tel. +91 98 10403881/82 - Fax +91 11 51613573</p>	<p>India</p>
<p>IVECO MAGIRUS A.G. Iveco Motors Heiner Fleischmann-Strasse, 9 - 74172 Neckarsulm Tel. +49 (07132) 97690 - Fax +49 (07132) 976935</p>	<p>Germany</p>	<p>IVECO FIAT Representative Office in P.R. China 10/F Jinling Hotel World Trade Center 2 Hanzhong Road - 210005 Nanjing, Tel. +86 25 4710981 - Fax +86 25 4701105</p>	<p>China</p>
<p>IVECO U.K. Ltd Iveco Motors Road One - Industrial Estate CW7 3QP Winsford Tel. +44 (01606) 541027 - Fax +44 (01606) 541124</p>	<p>Great Britain</p>	<p>IVECO L.A. Iveco Motors Rua Alameda da Serra, 222 Vale do Sereno - Brazil 34000 - 000 Nova Lima (MG) Tel. +55 31 3286 3732/33/34 - Fax +55 31 3286 3735</p>	<p>Brazil</p>
<p>IVECO SWEDEN A.B. Iveco Motors Lergöskgatan, 12 - 42150 Västra Frölunda Tel. +46 (31) 492450 - Fax +46 (31) 492457</p>	<p>Sweden</p>	<p>IVECO Motors of N.A. 245 E. North Avenue Carol Stream, IL 60188 - 2021 USA Tel. +1 630 260 4226 - Fax +1 630 260 4267</p>	<p>North America</p>

